WORKSHOPPRESS
Metalworking Machinery Specialist

Workshoppress.co.uk
Unit B2B
Holly Farm Business Park
Honiley, Kenilworth
CV8 1NP

Cambering Press

CE

The PPHV-150 Camber Press from RHTC Profi Press delivers 150 tons of pressure and has a piston stroke of 450 mm. Piston stroke is regulated utilising end-stroke switches. The maximum opening between the supporting back table and the main pushing table, opening between tables, is 700 mm. The PPHV-150 has a working speed of 2 mm/s and an approach speed of 9.9 mm/s. After the pressing cycle is complete the cylinder retracts at a rate of 15.4 mm/sec. The overall weight of the Cambering Machine is 6700 Kg

Many options are available for the Profi Cambering Presses, and some of the popular accessories and options are additional side benches with guide rollers, longer piston stroke, light curtains, or Siemens CNC controllers. The basic size and construction of these Cambering Presses can also be customised.

All Profi Press Camber Presses are manufactured in the EU with top quality materials and components and adhere to the latest CE Directives and Regulations to assure the customer that the presses are delivered with safety in mind.   The machines come with a CE Certificate and a 1-year Warranty.
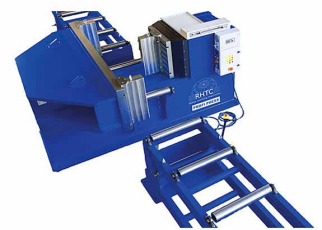
PPHV-150

Technical Specifications	
Force (tons)	150
Motor (kw)	4
Throad Depth (mm)	300
Working Speed (mm/sec)	2
Approach Speed (mm/sec)	9.9
Return Speed (mm/sec)	15.4
Pressure maximum (bar)	320
Piston Stroke (mm)	450
Guides diameter (mm)	50
Opening between tables (mm)	700
Supporting back table (mm)	2000 x 5000
Pushing main table (mm)	500 x 500
Support blocks back (2x)(mm)	100 x 100 x 500
Support block main (1x)(mm)	100 x 100 x 500
Working Height (mm)	900
Total L x W (mm)	2520 x 2000
Height (mm)	1570
Weight (kg)	6700

Features

- Large supporting back table
- Pushing main table
- Support blocks (moveable)
- Adjustable rolleres (both sides)
- 4x cylindrical lateral guides
- Adjustable end-stroke switches
- Manual / Semi-auto modes
- Two speeds
- Pressure regulator
- Manometer
- Built in Europe
- CE Certified

Optional Accessories

- Supporting back table 4000mm
- Supporting back table 6000mm
- Supporting back table 8000mm
- CNC Siemens controller
- Folding tool set 415mm (Promecam)