

Four Column Press



The RHTC 220-ton Four Column Profi Press has four 120 mm chrome-plated columns ensuring that the top plate always remains parallel and comes with a 2-speed hydraulic unit that also implements an automatic high-speed disconnection. This 50 Ton Press can be operated in manual, semi-auto, and automatic modes and is controlled with a low-voltage foot pedal. A pressure switch and manometer that reads in tons are also standard with the machine. All RHTC Profi Presses operate at 320 bar or less guaranteeing a longer lasting and more durable press.

The machine has a useful table size of 1200 x 950 mm and a distance between columns of 1200 x 590 mm. Both the top and bottom plate have industry-standard T-Grooves suitable for attaching die systems and various tools, dies, jigs, fixtures, and other production apparatus. The main piston has an adjustable stroke controlled with end-switches which extends to a maximum of 450 mm and starts its pressing process with a maximum approach speed of 17 mm/s slowing down into a working speed of 3.8 mm/s. Once the cycle is complete the cylinder returns to the home position at a rate of 30

The work opening has a vertical shut height of 750 mm, which is then complemented by a bottom working table height of 900 mm.

PPMV-220

Technical Specifications

Force (Tons)	220
Motor (kw)	11
Working Speed (mm/sec)	3.8
Approach Speed (mm/sec)	17
Return Speed (mm/sec)	30
Piston Stroke (mm)	450
Guides Diameter (mm)	120
Useful Table Size (mm)	1200 x 950
Between Columns (mm)	1200 x 590
Vertical Daylight (mm)	750
Working Height (mm)	900
Total Length (mm)	1450
Total Frontal Width (mm)	2240
Total Height (mm)	3125
Weight (kg)	8500

Features

- Right and robust frame
- Upper and lower table
- T-grooves
- Four chrome cylinder columns
- Piston stroke easy adjustment
- Manual/Semi-auto/Auto modes
- Two cylinder speeds
- Pressure switch and manometer
- Foot pedal control
- Built in Europe
- CE Certified



Optional Accessories

- Proportional flow valve
- Siemens PLC SIMATIC S7
- Front table for lowering
- Robotics adaption
- Hydraulic accesories adapater
- High speed approach
- Hydraulic cushion
- Hydraulic ejector
- Hydraulic cooling system
- Added safety features