

Workshoppress.co.uk
Unit B2B
Holly Farm Business Park
Honiley, Kenilworth
CV8 1NP

Horizontal Press



The PBH-30 Standard and NC Horizontal Hydraulic Press Machine 30 Ton models are extremely versatile and is ideal for precision bending, straightening, punching, and shearing making it possible to produce a vast assortment of different parts such as braces, hooks, rings, brackets, clips from heavy-duty metal.

The different tools available for Horizontal press brakes are countless but some of the most common tools are for metal folding, bending, punching, crimping, cutting and other tools for bending tube, pipe and metal profiles are also available. Some optional tools are portrayed underneath the machine.

Features

- Control for stroke length
- Press flow control valve
- Pressure manometer
- V-Die and Receptor Included
- Back gauge
- Pin holes fo various tools

HPB-30 Series Standard / NC

Technical Specifications							
Force (tons)	30						
Oil Tank Capacity (litres)	30						
Bending Capacity Flat (mm)	200 x 18						
Bending Capacity Tubes (mm)	60 x 4						
Stroke (mm)	285						
Height of Tooling (mm)	250						
Working speed (mm/sec)	10						
Return Speed (mm/sec)	10						
Motor (kW)	3						
Weight (Kg)	1050						
Table Size (LxW)	660 x 1250						
Working Height (mm)	930						
Size Length (mm)	1250						
Size Width (mm)	650						
Size Height (mm)	1250						
Packaging (cm)	70 x130 x 175						

Optional Accessories

- Flat Bar Bending
- Round Tube and Pipe Bending
- Punches and dies for holes
- Cutting and Cropping
- Various V-Dies and V-Blocks









Programme Nr.		1	Send to PLC			Save Programme Main Screen				
Backward		0.0		0.0 0.0			0.0 0.0			
	11		12		13-		14		15-	
Forward		0.0		0.0		0.0		0.0		0.0
Backward	6	0.0		0.0]° $[$	0.0		0.0	710	0.0
Forward		0.0	7	0.0	- 8 -	0.0	9	0.0	10-	0.0
Backward	1	0.0	-	0.0		0.0		0.0] [0.0
orward		0.0	- 2	0.0	- 3 -	0.0	4	0.0	5	0.0



CNC Controller

Standard Controller