



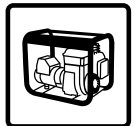


-  Welding unit with inverter technology piloted by microprocessor.
-  The arc dynamic of the product is unique and revolutionary on the market.
-  Can be used with all types of electrodes: rutile, basic, stainless steel, cast iron in direct current.
-  Very handy, thanks to its small weight (5 kg) and its highly reduced volume.



MMA

- ✓ **Immediate start** thanks to its very high no-load voltage.
- ✓ **Constant welding power.**
- ✓ **Very smooth melting** due to the direct current.
- ✓ **Insensate to supply current fluctuations** or to the arc length.
- ✓ **Very good penetration** and perfect arc stability.



Delivered in suitcase with :

- Earth cable (1.6m / \varnothing 16mm²)
- Electrode holder (2m / \varnothing 16mm²)

ASSETS






HOT START : Increased power at start.

ANTI STICKING : Prevents the electrode sticking.

ARC FORCE : Instantaneous increase of the current in difficult welding situation.



PROTECTED WHEN WORKING ON GENERATOR SETS AND AGAINST SUPPLY VOLTAGE VARIATIONS (+/-15%).

| 50/60hz | +AM+ | I ₂ MMA |   MINI 20" | | | | | | | EN60974-1 (40°C) | | U ₀ |  mm ² |  cm/kg |  Protected & compatible POWER GENERATOR (+/-15%) |
|---------|------|--------------------|--|-------------------|-------------------|-------------------|-------------------|-------------------|----------------------|-------------------------|-----|----------------|--|--|--|
| | | | \varnothing 1,6 | \varnothing 2,0 | \varnothing 2,5 | \varnothing 3,2 | \varnothing 4,0 | \varnothing 5,0 | I _A (60%) | X% (I ₂ max) | | | | | |
| 230V | 32A | 10 - 200A | 62 | 50 | 47 | 45 | 30 | 21 | 120A | 200A 20% | 72V | 10/16 | 14x18x27 / 5 | 7 kW 10 kVA | |